





## scroll744

**The isentra scroll744 Condensing Unit** is the future-proof refrigeration solution for food retail.

It features the latest scroll compressor technology, operating with the safe and natural refrigerant R744 (CO2). This fully packaged unit offers resilient medium-temperature and low-temperature capabilities, along with ultra-dynamic capacity control.

Combining cost-effectiveness, compact design, and energy efficiency, the isentra scroll744 delivers a cutting-edge solution perfectly tailored to meet the demands of today's food retail environment.

## **Key Features**

- ✓ Latest Scroll Compressor Technology
- ✓ Parallel 'DVI' Compression
- **✓** R744 Refrigerant
- ✓ Ultra-Dynamic Capacity Control
- Low Noise
- ✓ Heat Recovery

- ✓ Full Integrated Solution
- Removable Gas Cooler
- ✓ Gas Cooler Options Available
- ✓ Blygold Coil Coating Available
- Heresite Coil Coating Available









#### scroll744 MT & LT

Design Conditions & Capacities		
Design Ambient (°C)	35	
Gas Cooler Outlet Temperature (°C)	37	
LT SST (°C)	-29	
MT SST (°C)	-4	
LT Design Capacity (kW)	8	
MT Design Capacity (kW)	25	
LT Min Capacity at Design Ambient (kW)	2.44	
MT Min Capacity at Design Ambient (kW)*	1.4	
LT Min Capacity at 5°C Ambient (kW)	2.98	
MT Min Capacity at 5°C Ambient (kW)*	1.96	

#### Noise

\*With LT at Minimum Capacity

Standard - Mean Sound Pressure (dB(A) @10m)*	30
Standard Noise GC Only - Mean Sound Pressure (dB(A) @10m)*	30
Low - Mean Sound Pressure (dB(A) @10m)*	20
Low Noise GC Only - Mean Sound Pressure (dB(A) @10m)*	20

<sup>\*</sup> Please refer to drawing - scroll744 Recommended Service Access

#### **Standard Noise** Scroll744 30db(A) Housed Housed Only + GC Dimension & Weights Height (mm) 1,530 1,480 Length (mm) 3,890 1,585 Width (mm) 1,155 1,155 Approx. Dry Weight (kg) 1,440 1,070 Gas Cooler Capacity 50.5 kW

Low Noise Scroll744 20db(A) Dimension & Weights	Housed + GC	Housed Only
Height (mm)	1,530	1,480
Length (mm)	4,310	1,585
Width (mm)	1,155	1,155
Approx. Dry Weight (kg)	1,510	1,070
Gas Cooler Capacity 50.3 k	:W	

#### None Standard Gas Coolers, Refer to Gas Cooler Table (page 4)

#### Recommended for service access

Please refer to drawing - scroll744 Recommended Service Access

#### Control Details & Features

RDM Controls
HMI Touch Screen
Modbus Energy meter with RDM IP Module
Network Hub
IP65 Stainless Steel Enclosure
Infrared Leak Detection Head

## Maximum Allowable Pressures (PS) & Certification

MT Discharge/Gas Cooler	120 bar
Receiver	80 bar
MT Suction	60 bar
LT Suction	45 bar
PED Category	Ш
Certification	UKCA
Conformity Assessment Body	38

#### **Gas Cooler**

EC Fans (No.)	2
Gas Cooler Fin Material	Almag
Gas Cooler Fin Spacing (mm)	2.5
Individual Fans Isolators	

#### Mechanical Details & Features

Mechanical Details & Features		
No. MT Compressors (Lead Inverter Driven)	2	
No. LT Compressors (Lead Inverter Driven)	2	
Liquid Receiver Size (I)	37.5	
Oil Separator Reservoir Capacity (I)	8	
Oil Type	PAG 68	
Recommended Oil Charge (l)	5-7	
MT Suction Strainer (Accessible)		
LT Suction Strainer (Accessible)		
Oil Strainer (Accessible)		
Liquid Line Filter Drier (Accessible)		
Direct Vapour Injection for MT Comps (similar effect to parallel Compression)		
Liquid Injection (MT superheat protection	n)	
Liquid & Oil Low Level Sensors		
Pre-fitted Single PRV to MT Discharge, N Suction, LT Suction	ИΤ	
Stainless Steel Housing - Powered Coate	ed	

#### **Mechanical Connections**

Liquid Line	5/8"
MT Suction	7/8"
LT Suction	7/8"
Heat Recovery Flow & Return (optional)	35mm

#### **Electrical Details**

Supply Type	TP/N
Voltage	400V 50Hz
FLA (A)	80.3
Isolator Size (A)	100A
MT Inverter Model	EVH-344038-R54BEN
LT Inverter Model	EVH-344016-R54BEN

# Heat Recovery (Standard) Indicative Data

Capacity (kW) ≤	40
Water Flow Temperature (°C)	45
Water Return Temperature (°C)	35
Water Side Pressure Drop (KpA)	30
Water Flow Rate (kg/s)	1
*R744 Inlet Temp (°C)	100
*R744 Pressure (bar)	93
*R744 Mass Flow (kg/s) <	0.24

#### **Options**

Noise - Standard or Low

Remote Gas Cooler - Customer Onsite HP Pressure Test Required

Extendable PRV stubs - for internal plant location







#### scroll744 MT only

Design	Conditions	& C	apacities

Design Ambient (°C)	35
Gas Cooler Outlet Temperature (°C)	37
MT SST (°C)	-3
MT Design Capacity (kW)	9.84
MT Min Capacity at Design Ambient (kW)	4.39
MT Min Capacity at 5°C Ambient (kW)	3.72

#### Noise

Standard - Mean Sound Pressure (dB(A) @10m)*	30
Standard Noise GC Only - Mean Sound Pressure (dB(A) @10m)*	30
Low - Mean Sound Pressure (dB(A) @10m)*	20
Low Noise GC Only - Mean Sound Pressure (dB(A) @10m)*	20

\* Please refer to drawing - scroll744 Recommended Service Access

Standard Noise Scroll744 30db(A) Dimension & Weights	Housed + GC	Housed Only
Height (mm)	1,530	1,480
Length (mm)	3,890	1,585
Width (mm)	1,155	1,155
Approx. Dry Weight (kg)	1,423	1,070
Gas Cooler Capacity 35 kW	1	

Low Noise Scroll744 20db(A) Dimension & Weights	Housed + GC	Housed Only	
Height (mm)	1,530	1,480	
Length (mm)	3,890	1,585	
Width (mm)	1,155	1,155	
Approx. Dry Weight (kg)	1,440	1,070	
Gas Cooler Capacity 35.2 kW			

#### None Standard Gas Coolers, Refer to Gas Cooler Table (page 4)

#### Control Details & Features

# Maximum Allowable Pressures (PS) & Certification

MT Discharge/Gas Cooler	120 bar
Receiver	80 bar
MT Suction	60 bar
PED Category	Ш
Certification	UKCA
Conformity Assessment Body	38

# Gas Cooler EC Fans (No.) 2 Gas Cooler Fin Material Almag

Gas Cooler Fin Spacing (mm) 2.5
Individual Fans Isolators

#### **Mechanical Details & Features**

No. MT Compressors (Lead Inverter Driven)	2
Liquid Receiver Size (I)	37.5
Oil Separator Reservoir Capacity (I)	8
Oil Type	PAG 68
Recommended Oil Charge (I)	5-7
MT Suction Strainer (Accessible)	
Oil Strainer (Accessible)	
Liquid Line Filter Drier (Accessible)	
Direct Vapour Injection for MT Comps (similar effect to parallel Compression)	
Liquid & Oil Low Level Sensors	

Pre-fitted Single PRV to MT Discharge, MT

Suction

Stainless Steel Housing - Powered Coated

#### **Mechanical Connections**

Liquid Line	5/8"
MT Suction	7/8"
Heat Recovery Flow & Return (optional)	35mm

#### **Electrical Details**

Supply Type	TP/N
Voltage	400V 50Hz
FLA (A)	43.63
Isolator Size (A)	63A
MT Inverter Model	EVH-344038-R54BEN

#### **Heat Recovery (Optional)**

rical recovery (optional)	
Capacity (kW) ≤	40
Water Flow Temperature (°C)	45
Water Return Temperature (°C)	35
Water Side Pressure Drop (KpA)	30
Water Flow Rate (kg/s)	1
*R744 Inlet Temp (°C)	100
*R744 Pressure (bar)	93
*R744 Mass Flow (kg/s) ≤	0.24

#### **Options**

#### Noise - Standard or Low

Remote Gas Cooler - Customer Onsite HP Pressure Test Required

Extendable PRV stubs - for internal plant location

The Scoll744 unit is designed to meet sound pressure level specifications of 20 dBA and 30 dBA. These values represent mean levels in a free field over a reflective plane, with tolerances of  $\pm 2$  dB (global) and  $\pm 5$  dB (octave band). Actual noise levels at the installation site may vary significantly due to environmental factors which are beyond of isentra's control.







#### scroll744 With None Standard Gas Coolers

Standard Noise Vertical Gas Cooler 30db(A) Dimensions & Weights	Housed + GC	Housed Only	Gas Coolers
Height (mm)	3,876	1,480	2,396
Length (mm)	2,865	1,585	1,280
Width (mm)	1,155	1,155	1,000
Approx. Dry Weight (kg)	1,490	1,070	420
Gas Cooler Capacity 50.3 kW			

Low Noise MT Only Gas Cooler 20db(A) Dimensions & Weights	Housed + GC	Housed Only	Gas Coolers
Height (mm)	1,480	1,480	1,175
Length (mm)	3,845	1,585	2,260
Width (mm)	1,155	1,155	1,148
Approx. Dry Weight (kg)	1,440	1,070	370
Gas Cooler Capacity 35.2 kW			

Low Noise Vertical Gas Cooler 20db(A) Dimensions & Weights	Housed + GC	Housed Only	Gas Coolers
Height (mm)	3,876	1,480	2,396
Length (mm)	3,325	1,585	1,740
Width (mm)	1,155	1,155	1,000
Approx. Dry Weight (kg)	1,567	1,070	497
Gas Cooler Capacity 50.5 kW			

Centrifugal Gas Cooler Dimensions & Weights	Housed + GC	Housed Only	Gas Coolers
Height (mm)	1,480	1,480	1,175
Length (mm)	4,285	1,585	2,700
Width (mm)	1,155	1,155	1,148
Approx. Dry Weight (kg)	1,563	1,070	493
Gas Cooler Capacity 50.3 kW			

Standard Noise MT Only Gas Cooler 30db(A) Dimensions & Weights	Housed + GC	Housed Only	Gas Coolers
Height (mm)	1,480	1,480	1,175
Length (mm)	3,845	1,585	2,260
Width (mm)	1,155	1,155	1,148
Approx. Dry Weight (kg)	1,423	1,070	353
Gas Cooler Capacity 35 kW			